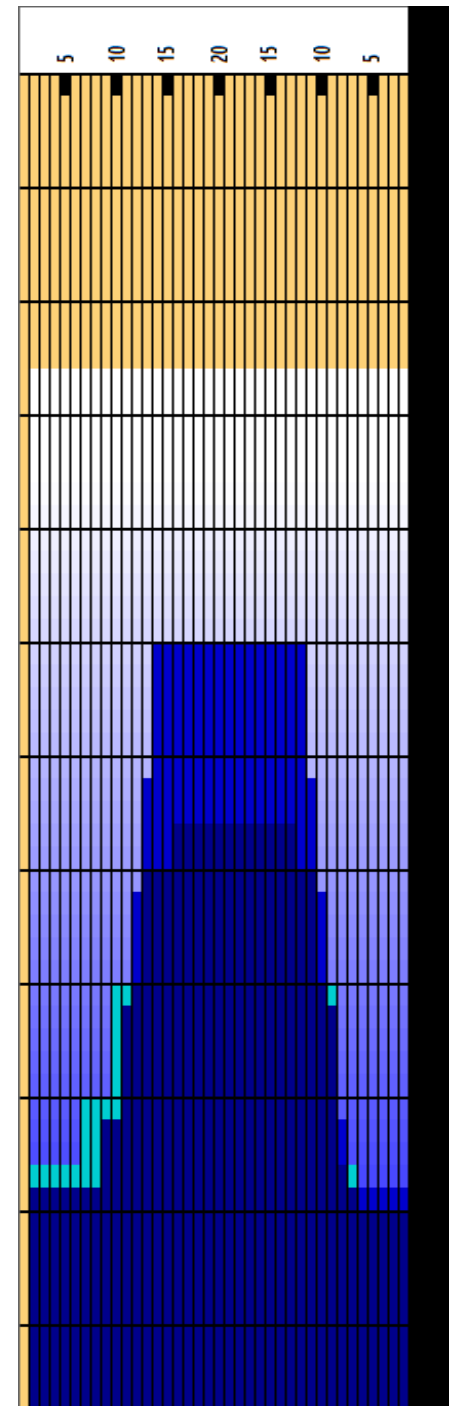


Oil Pattern Distance	47	Reverse Brush Drop	37	Oil Per Board	50 ul
Forward Oil Total	16.6 mL	Reverse Oil Total	12.1 mL	Volume Oil Total	28.7 mL
Tank Configuration	A Only	Tank A Conditioner		Tank B Conditioner	

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	18	3	A	185	0.0	10.2	10.2	9250
2	2L	7R	1	18	3	A	32	10.2	12.7	2.5	1600
3	7L	9R	1	18	3	A	25	12.7	15.2	2.5	1250
4	10L	9R	2	18	3	A	44	15.2	20.3	5.1	2200
5	13L	11R	2	18	3	A	34	20.3	25.4	5.1	1700
6	16L	13R	1	18	3	A	12	25.4	27.9	2.5	600
7	2L	2R	0	18	3	A	0	27.9	37.0	9.1	0
8	2L	2R	0	22	3	A	0	37.0	47.0	10.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	3	A	0	47.0	35.0	-12.0	0
2	14L	12R	2	22	3	A	30	35.0	28.8	-6.2	1500
3	13L	11R	2	18	3	A	34	28.8	23.7	-5.1	1700
4	12L	10R	2	18	3	A	38	23.7	18.6	-5.1	1900
5	11L	9R	2	18	3	A	42	18.6	13.5	-5.1	2100
6	9L	8R	1	18	3	A	24	13.5	11.0	-2.5	1200
7	2L	2R	2	14	3	A	74	11.0	7.1	-3.9	3700
8	2L	2R	0	14	3	A	0	7.1	0.0	-7.1	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



--

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.8	1.89	1.05	1	1.42	3.19

